



# MOBILAIR® M 250

## Portable Compressor

With the world-renowned SIGMA PROFILE

Flow rate 18.5 to 26.3 m<sup>3</sup>/min (655 – 930 cfm)

# MOBILAIR® M 250

The powerful combination of the highly efficient KAESER SIGMA PROFILE rotary screw airend and an energy-saving Mercedes-Benz engine provides impressive performance and fuel efficiency. Together with other innovative features, this compact powerhouse is yet another dependable and efficient compressed air partner from KAESER KOMPRESSOREN.

## Exceptional versatility

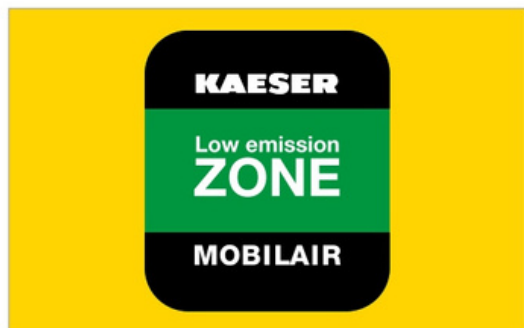
The MOBILAIR M250 can be specifically tailored to meet the needs of the relevant application thanks to the wide range of optional compressed air treatment components available. Moreover, the selection of road and construction site chassis with run-on or compressed air brakes with ABS, as well as stationary models on skids or machine mounts, enables the M250 to be perfectly suited to meet the specific application's needs.

## Made in Germany

MOBILAIR portable compressors are manufactured at KAESER's headquarters located in Coburg, Northern Bavaria. Equipped with the very latest technology, the all-new portable compressor plant boasts TÜV (German Technical Inspection Agency) certified sound testing facilities for free-field sound level measurement, an advanced powder coating installation and highly efficient production logistics.

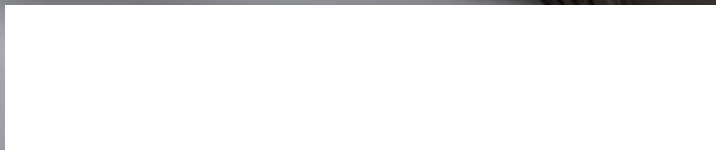
## Tough performer

The M250 is well-equipped for continuous construction site duty under the harshest of conditions. Even the standard version is capable of operating in an ambient temperature range from -10 ° C to +50 ° C. The optional low-temperature version features engine coolant preheating, and synthetic cooling fluid is used for the airend. For the high altitude version, the SIGMA CONTROL MOBIL compressor controller automatically ensures reliable start up and operation regardless of whether the unit is operating at sea level or at 5500 m above sea level.



## Low-emissions zone

The M250 is available as a Stage IIIA (Tier 3) compliant version which can be combined with the 3.5t chassis with run-on brake. For added versatility, another version is also available with a Mercedes-Benz drive engine certified in accordance with Stage IV (Tier 4 final), including a SCR catalytic converter and AdBlue technology.



# Quality compressed air – all the time, every time



## Simple to operate

Thanks to the SIGMA CONTROL MOBIL and intuitive operation, only three buttons are required to operate the compressor. Furthermore, the monitoring system can automatically shut the system down as required. The control panel is protected by a durable metal cover.



## Energy-saving fan

Fan speed is precisely adjusted via a viscous clutch according to engine coolant, inlet air and airtend discharge air temperatures via the SIGMA CONTROL MOBIL controller. This cuts fuel consumption by up to five percent.



## SIGMA PROFILE airtend

At the heart of every M250 system lies a premium quality airtend featuring KAESER's SIGMA PROFILE rotors. The airtend's optimised flow characteristics enable it to deliver more compressed air for less energy.



## Excellent accessibility, optimum serviceability

The compressor's large enclosure doors provide excellent component accessibility for unrivalled ease of maintenance. Service and maintenance work can therefore be carried out quickly and effectively, thereby ensuring maximum efficiency and compressed air availability.





### Outstanding endurance

With a capacity of 250 or 350 litres of fuel depending on the selected chassis option, the two-part fuel tank can be filled from either side of the unit. All stationary versions come with a 350-litre on-board tank.



### A powerful team

M250 compressors with optional automatic start-stop functionality are the perfect team players for operation in compressor stations that are completely independent of the power supply, or are used as an automatic standby in the event of power outages.

# Available equipment

## Closed floor pan

The closed floor pan immediately catches all liquids and therefore prevents potential soil contamination in environmentally sensitive zones. All drainage holes are sealed with screw plugs.

## Pressure variants

Models are available in various pressure versions ranging from 8.6 to 14 bar. Pressure can easily be adjusted in steps of 0.5 bar from 6.5 bar to 0.5 bar above nominal pressure using the SIGMA CONTROL MOBIL's arrow keys. The pressure adjustment feature can also be electronically disabled to prevent tampering.

## Compressed air treatment

The optional compressed air aftercooler cools air to 7 °C above ambient temperature. The condensate is removed via a flow-optimised axial centrifugal separator and is subsequently evaporated using the hot exhaust gases from the engine. A combination filter can be installed for

applications requiring technically oil-free compressed air. Please refer to table below for further treatment options.

## Suitable for refinery use

The standard exhaust gas treatment for compressor models with a Stage IV (Tier 4 Final) engine fulfils the role of a spark arrester. A certified spark arrester is optionally available for the M250 equipped with the IIIA engine (Tier 3). The engine shut-off valve automatically shuts the machine down upon intake of combustible gases.

## Industrie 4.0 @ MOBILAIR

The MOBILAIR Fleet Management online tool provides operators with a range of data including working pressure, fuel level, service alerts, location and machine loading. The system optimises service processes by sending notifications regarding e.g. fault causes and upcoming scheduled maintenance measures.

# Compressed air treatment systems

<b>System A</b> - Cool - Condensate-free		Cool, condensate-free compressed air (100% saturated), <b>for compressed air tools and temporarily replacing stationary compressors</b>
<b>System F</b> - Cool - Condensate-free - Filtered		Cool, condensate-free compressed air (100% saturated), <b>free from contaminant particles and technically oil-free in accordance with applicable regulations</b>
<b>System B</b> - Warmed - Dried		Dried compressed air, warmed to at least 20 °C, <b>for working at sub-zero temperatures and with longer air lines</b>
<b>System G</b> - Warmed - Dried - Filtered		Dried compressed air, warmed to at least 20 °C, <b>free from contaminant particles and technically oil-free in accordance with applicable regulations</b>
<b>Fresh air</b> As partial flow	<p>Does not provide protection against carbon monoxide (CO) or other noxious gases</p>	Odour-free fresh air connected via a <b>separate</b> quick-release coupling  (Only in combination with F or G systems)

# Technical specifications

Model	Compressor				6-cylinder diesel engine (water-cooled)				Complete system				
	Flow rate		Gauge working pressure		Make	Type	Engine rated power	Speed at full load	Fuel tank capacity	Operational weight	Sound power level <sup>3)</sup>	Sound pressure level <sup>4)</sup>	Compressed air outlet
	m <sup>3</sup> /min	cfm	bar	PSI									
M250 Stage IIIA Tier 3	26.3 25.0 22.5 20.0	930 885 795 705	8.6 10 12 14	125 145 175 200	Mercedes Benz	OM926LA	210	1800	250/350	3400 <sup>1)</sup>	Only for export outside the EU	1 x G2 3 x G ¾	
M250 Stage IV Tier 4 final	25.4 23.5 21.0 18.5	900 830 740 655	8.6 10 12 14	125 145 175 200									Mercedes Benz



<sup>1)</sup> Weight specifications apply to standard unit without lighting with fixed 3.5 tonne chassis

<sup>2)</sup> Weight specifications apply to standard unit with 4 tonne chassis incl. compressed air braking and ABS / 3.5 tonne run chassis with run-on brake available

<sup>3)</sup> Guaranteed sound power level in accordance with Directive 2000/14/EC

<sup>4)</sup> Measuring surface sound pressure level as per ISO3744 (r=10m)

## Dimensions

Version: Height adjustable	 5330 - 5850	 1920 2270
Version: Fixed	 4820 - 5340	 1920 2270
Version: Skids	 4225	 1980 2120
Version: Stationary	 3950	 1950 1920



# The world is our home

As one of the world's largest compressed air system providers and compressor manufacturers, KAESER KOMPRESSOREN is represented throughout the world by a comprehensive network of branches, subsidiary companies and authorised partners in over 100 countries.

With innovative products and services, KAESER KOMPRESSOREN's experienced consultants and engineers help customers to enhance their competitive edge by working in close partnership to develop progressive system concepts that continuously push the boundaries of performance and compressed air efficiency.

Moreover, the decades of knowledge and expertise from this industry-leading system provider are made available to each and every customer via the KAESER group's global computer network.

These advantages, coupled with KAESER's worldwide service organisation, ensure that every product operates at the peak of its performance at all times and provides maximum availability.



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