



# Rotary Screw Compressors

## DSD Series

With the world-renowned SIGMA PROFILE

Flow rate 3.5 to 26.6 m<sup>3</sup>/min, Pressure 5.5 to 15 bar

## For optimum efficiency

KAESER KOMPRESSIONEN pushes the boundaries of compressed air efficiency and availability once again with its latest generation of **DSD** series rotary screw compressors. Intelligent design solutions have not only lead to enhanced ease of operation and serviceability, but also give this series of class-defining compressors their distinctive modern appearance.

### DSD – Energy savings as standard

Delivering improved specific power, the flow-optimized and further refined SIGMA PROFILE rotors provide the basis for exceptional energy efficiency. The use of high performance IE4 drive motors maximizes energy efficiency, whilst KAESER's 1:1 drive design eliminates the transmission losses associated with gear or V-belt driven systems, since the motor directly drives the strand. Furthermore, the radial fan fulfils the efficiency requirements for fans as per EU directive 327/2011. Last, but not least, the advanced SIGMA CONTROL 2 compressor controller achieves additional energy savings and minimises coast-intensive idling periods through the use of a variety of specially developed control options, e.g. Dynamic control.

### Service-friendly = Efficient

The distinctive and eye-catching design of these systems from the outside is complemented by intelligent component layout on the inside for even greater energy efficiency: for example, all service and maintenance points are within easy reach and directly accessible from the front of the unit. This not only saves time and money, but also maximises compressed air system availability.

### Perfect partners

DSD series rotary screw compressors are the perfect partners for high-efficiency industrial compressed air stations. The internal SIGMA CONTROL 2 compressor controller offers numerous communications interfaces (e.g. Ethernet), which, when connected within the KAESER SIGMA NETWORK, allows seamless communication with advanced master controllers, such as KAESER's SIGMA AIR MANAGER 4.0, and in-house centralized control systems. This enables simple set-up and achieves unprecedented levels of efficiency.

### Electronic Thermal Management

Powered via an electric motor, the sensor-controlled temperature control valve integrated into the cooling circuit is the heart of the innovative Electronic Thermal Management (ETM) system. The new SIGMA CONTROL 2 compressor controller monitors intake and compressor temperature in order to prevent condensate formation, even under conditions with higher air humidity. ETM dynamically controls the fluid temperature and low fluid temperature enhances energy efficiency. DSD packages are equipped with a second ETM system if the heat recovery option is chosen. This enables heat recovery to be even better adapted to the customer's exact requirements.

### Why choose heat recovery?

The question should in fact be: Why not? Amazingly, up to 100 percent of the (electrical) energy input to a compressor is converted into heat. Up to 96 % of that energy can be reused for heating purposes. This not only reduces primary energy consumption, but also significantly improves the applicable company's total energy balance.

Up to  
**96%**  
usable for heat

## Service-friendly



Image: DSD 260, air coded

DSD series

## Energy savings In detail



### SIGMA PROFILE

At the heart of every DSD system lies a premium quality air end featuring KAESER's SIGMA PROFILE rotors. Operating at low speed, KAESER's air ends are equipped with flow-optimised rotors for superior efficiency.



### SIGMA CONTROL 2: optimum efficiency

The internal SIGMA CONTROL 2 controller always ensures efficient control and monitoring of compressor operation. The large display and RFID reader provide easy communication and maximum security. Variable interfaces enable seamless networking capability, whilst the SD card slot makes updates quick and easy.



### The future, today: IE4 motors

KAESER is currently the only compressed air systems provider to equip its compressors with super premium efficiency IE4 motors as standard, thereby ensuring maximum performance and energy efficiency.



### Correct temperature assured

The innovative Electronic Thermal Management (ETM) system dynamically controls fluid temperature to provide reliable prevention of condensate accumulation. This enhances energy efficiency; for example, by enabling heat recovery to be precisely tailored to meet customers' exact needs.





## Efficient in every way



### Dependable condensate pre-separation

Integrated as standard, the KAESER axial centrifugal separator with electronic ECO-DRAIN condensate drain provides an exceptionally high degree of separation (>99 %) with minimal pressure loss. Dependable and efficient condensate separation is therefore assured at all times, even under conditions with high ambient temperatures and humidity.



### Optimised inlet valve

The new flow-optimised design of the inlet valve helps minimise intake pressure losses and simplifies servicing.



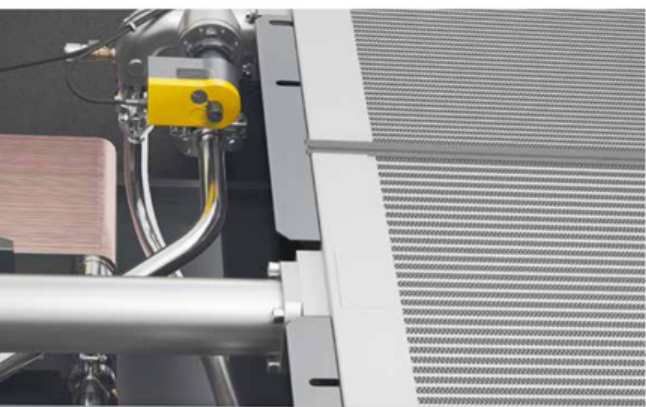
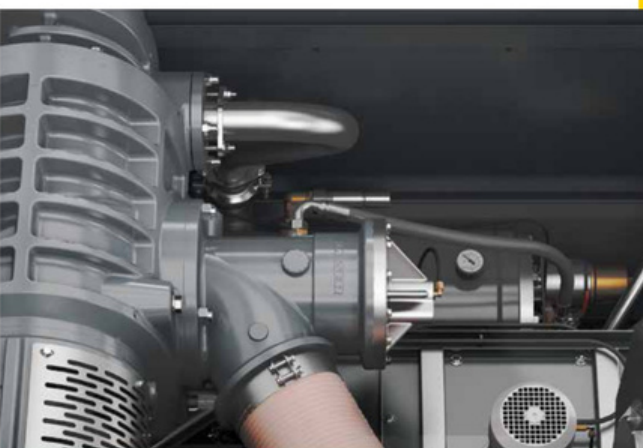
### Environmentally-friendly fluid filter

The eco-filter elements housed in the aluminium fluid filter enclosure are 'metal-free'. They can therefore simply be disposed of thermally at the end of their service life.



### Energy-saving 1:1 direct drive

With 1:1 direct drive, the drive motor and stator, together with the coupling and coupling flange, form a compact durable unit that has zero drive losses.



DSD series

## Clever cooling, significant savings



### Low operating temperature

A fan with speed-controlled motor is thermostat-regulated to generate precisely the volume of cooling air required for low operating temperatures. This significantly reduces the overall energy consumption of DSD packages.



### Low compressed air temperature

Effective after-cooling helps maintain low compressed air discharge temperature. This, in combination with the centrifugal separator, removes large volumes of condensate which is then drawn off without energy loss via the electronically controlled ECC-DRAIN condensate drain. In turn, the burden on downstream treatment equipment is also reduced.



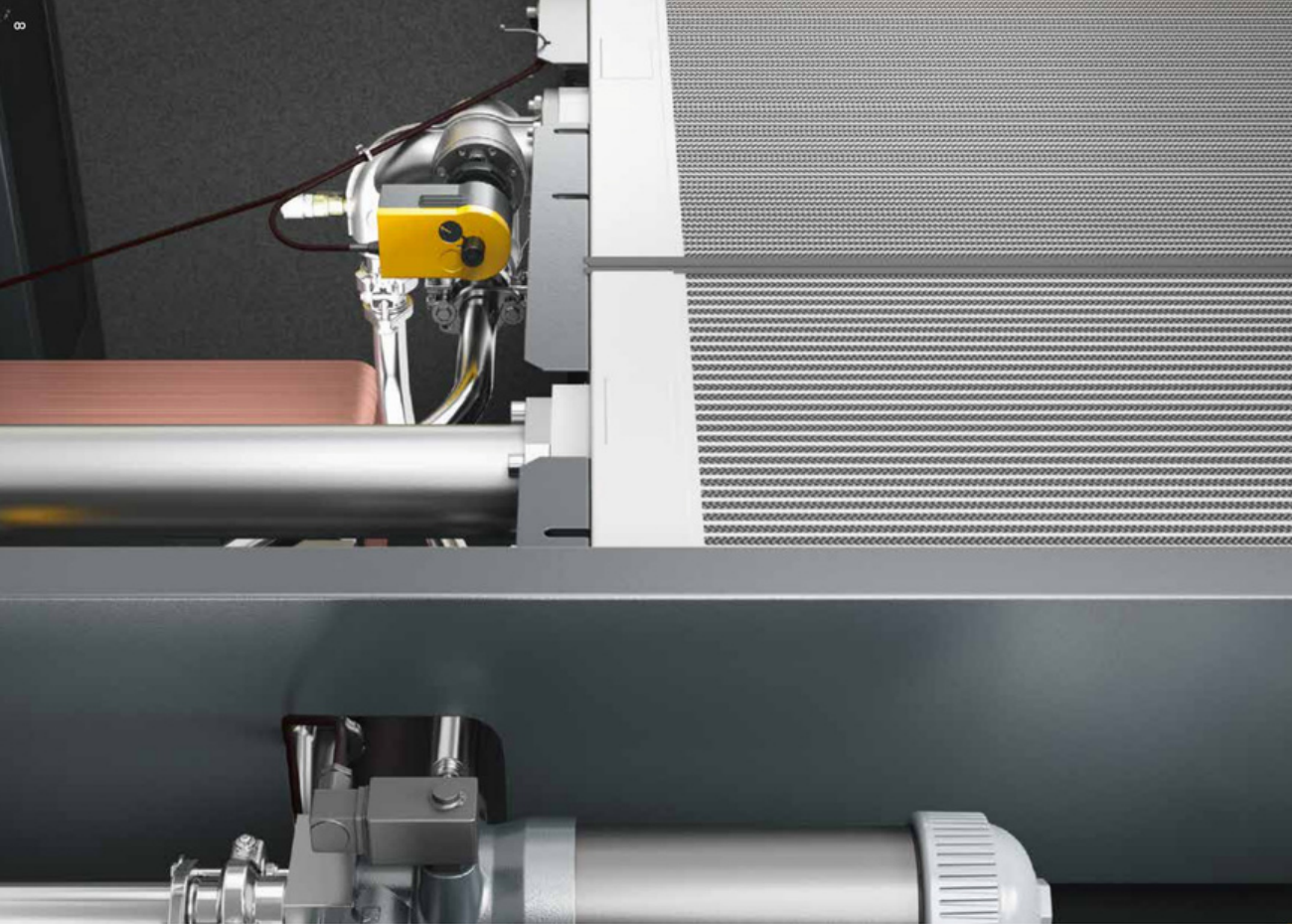
### Coolers cleaned from the outside

Unlike internal heat exchangers, the externally facing coolers in all DSD packages are easily accessible and simple to clean. Operational reliability and availability are therefore enhanced, as contaminant build-up is easily spotted.



### High residual thrust exhaust air

The integrated radial fans are considerably more efficient than axial fans and provide high residual thrust. This generally enables the warm exhaust air to be directly ducted away without the need for an auxiliary fan.



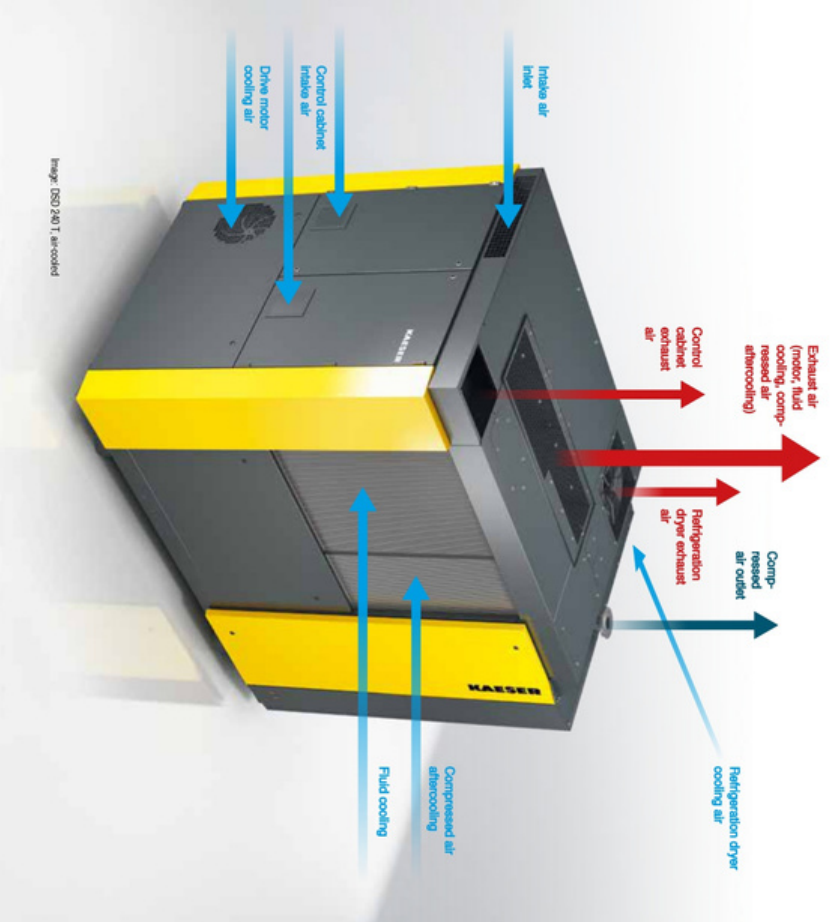


Image: DSD 240 T, air-cooled

## DSD series

# Cooling air flow

KAESER's unique cooling air flow concept provides significant advantages compared to conventional systems: the air is drawn in via the cooler to the cooler cabinet and is directly exhausted upwards. Consequently, the inside of the unit remains untouched by the main cooling air flow and contaminant particles contained in the air collect on the air intake side of the cooler. Clogging is easily noticed and

quickly cleaned off without the need for any dismantling work. Operational reliability is improved and maintenance requirements significantly reduced.

## DSD series

# How it works

The rotary screw attend (3) is driven by an electric motor (4). The fluid injected primarily for cooling purposes during the compression process is separated once again from the air in the fluid separator (5). The integrated fan ensures cooling of the compressor package and also provides sufficient flow of cooling air through the oil cooler and compressed air aftercooler (6 and 9).

The controller ensures that the compressor produces compressed air within the set pressure limits. Safety functions protect the compressor against failure of key systems by automatically shutting it down.

- |     |                              |      |   |
|-----|------------------------------|------|---|
| (1) | Intake filter                | (10) | Electronic Thermal Management                       |
| (2) | Intake valve                 | (11) | Eco fluid filter                                    |
| (3) | SIGMA PROFILE air end        | (12) | Fluid cooler radial fan with variable speed control |
| (4) | IE4 drive motor              | (13) | Compressed air aftercooler radial fan               |
| (5) | Fluid separator tank         |      |   |
| (6) | Compressed air aftercooler   |      |   |
| (7) | KAESER centrifugal separator |      |   |
| (8) | ECC-DRAIN condensate drain   |      |   |
| (9) | Fluid cooler                 |      |   |





## Excellent accessibility



Image: DSD 240, water-cooled



### Oil separator cartridge replacement

The cartridge can be replaced easily from the top; removal of just one enclosure section on the top is required. The cartridge can also be changed from inside the package enclosure.



### External lubrication

Electric motors must be lubricated while running. In DSD compressors, service staff can easily perform this task safely from the outside of the machine.



### Service doors open 180°

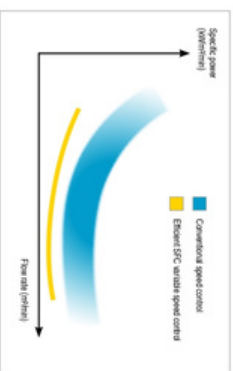
The wide-opening service doors allow excellent accessibility to all components for maximum ease of service. This speeds up service work, thereby reducing operating costs and increasing availability.



### Easy replacement of maintenance parts

Just like the air filter which is changed from the front of the unit, all other maintenance parts are easily accessible. Thanks to the intake filter's additional pre-separation filter matting, larger particles are captured and the service life of the filter element is significantly extended.

# Compressor with variable speed drive



## Optimised specific power

The variable speed rotary screw compressor is the most heavily loaded piece of equipment in every compressor station. DSD-SFC models are therefore designed to provide maximum efficiency without running at extreme speeds. This saves energy, maximises service life and enhances reliability.



## Separate SFC control cabinet

The SFC (SIGMA FREQUENCY CONTROL) variable speed drive is housed in its own control cabinet to shield it from heat from the compressor. A separate fan keeps operating temperatures in the optimum range to ensure maximum performance and service life from the SFC unit.



## Precision pressure control

The volumetric flow rate can be adjusted within the control range according to pressure to suit actual compressed air demand. As a result, operating pressure is precisely maintained to within ±0.1 bar. This allows maximum pressure to be reduced which saves both energy and money.



## EMC-certified

It goes without saying that the SFC control cabinet and SIGMA CONTROL 2 are tested and certified both as individual components and as a complete system to EMC directive EN 55011 for Class A1 industrial power supplies.





DSD T series

## With integrated refrigeration dryer



Image: DSD 240 T, air-cooled



### Intelligent cooling air flow

The warmed cooling air from the refrigeration dryer is exhausted upwards out of the top of the system via an integrated exhaust air duct. This minimizes the construction depth of the integrated refrigeration dryer.



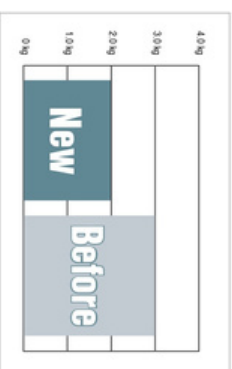
### Reduced space requirement

The refrigeration dryer in the new DSD-T packages provides a dependable supply of dry compressed air with a reduced space requirement of only 4.76 m<sup>3</sup> compared with the previous 5.73 m<sup>3</sup> (dotted line).



### Comfortable refrigeration dryer operation

A KAESER axial centrifugal separator fitted with an electronic ECO-DRAIN condensate drain installed upstream from the refrigeration dryer ensures that condensate is reliably pre-separated and drained, even when ambient temperatures and humidity are high.



### Minimal refrigerant requirement

The refrigeration dryers in KAESER's new DSD-T packages require approximately a third less refrigerant than conventional dryers. This not only saves costs, but is also significantly more environmentally compatible.

DSD series models - water-cooled...

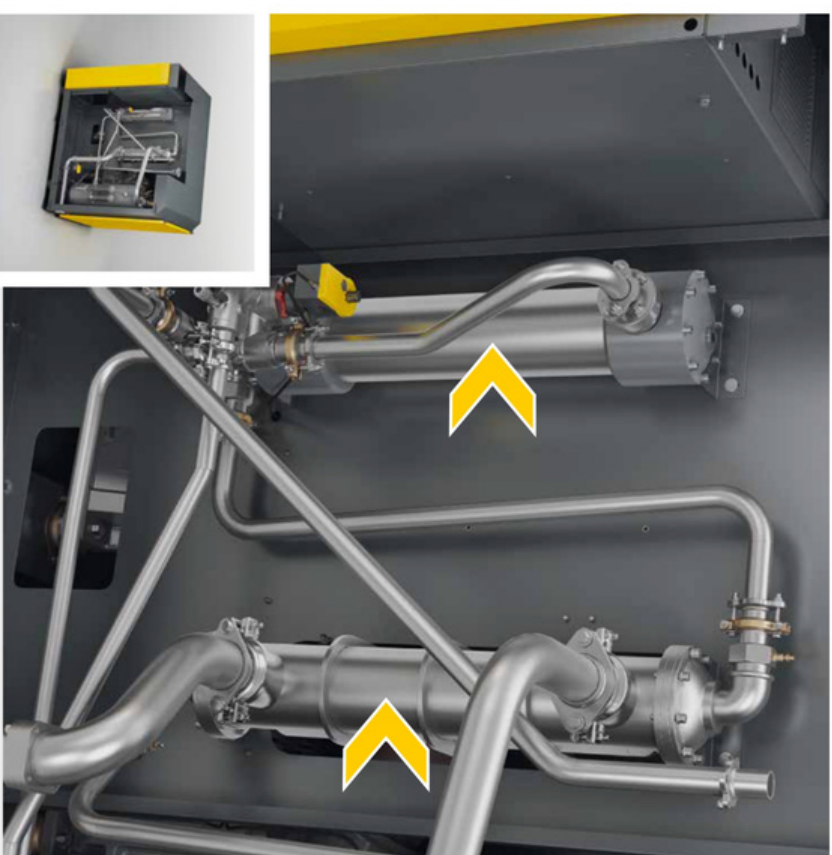
## ...with plate heat exchanger



Two stainless-steel plate heat exchangers soldered with copper plates provide excellent heat transmission thanks to the plate corrugation with a high cooling capacity.

The right choice for applications with clean compressor cooling water.

## ...with shell and tube heat exchanger



With plate heat exchangers of adequate cooling capacity, shell and tube heat exchangers made of copper-nickel alloy (CUN10Fe) are less susceptible to contamination, are more robust and can be mechanically cleaned. The cooler inserts are also very easy to change.

In addition they are seawater-proof, are suitable for compressors used in shipping operators and operate with exceptionally low pressure losses.

Heat recovery

## Cost-effective heating



Up to  
**96%**  
usable for heat

### Heat recovery a win

Amazingly, 100% of the electrical drive energy input to a compressor is converted into heat energy. From that, up to 96% is available for heat recovery purposes. Use this potential to your advantage!



### Space heating with warm exhaust air

It's heating made easy: thanks to the high residual thrust radial fan, exhaust (warm) air can be easily ducted away to spaces that require heating. This simple process is thermostatically controlled.

Up to  
**+70°C**  
hot

### Process, heating and service water

Hot water, up to 70 °C, can be produced from reusable compressor heat via PWT<sup>®</sup> heat exchanger systems. Please contact KÄESER regarding higher temperature requirements.

<sup>1</sup> optionally realized within the package



### Clean hot water

If no other water circuit is interconnected, special fail-safe heat exchangers meet the highest demands for the purity of the water being warmed, as is the case with cleaning water in the food industry for example.

### Savings calculation for warm air heat recovery in terms of fuel oil (ISO 205)

Maximum available heat capacity: 120 MW  
Fuel value per liter of fuel oil: 9.861 kWh/l  
Fuel oil heating efficiency: 0.9  
Price per liter of fuel oil: 0.60 €/l 1 MW = 1 MWh x 3.6

Cost saving: 120 MW x 2000 h x 0.60 €/l = € 14,400,000  
7.9 x 9.861 kWh/l x 0.60 €/l = € 18,258 per year

Further information regarding heat recovery:  
<http://www.kaeser.com/en/products/industry-scene/compressor/heat-recovery/>



## Energy-saving, versatile and flexible



### Dual Thermal Management

DSD packages with integrated heat recovery are equipped with two electroactive temperature control valves: (ETM), one for the heat recovery system and one for the fluid cooler.



### Flexible temperature

The SIGMA CONTROL 2 controller enables precision setting of the required airtight discharge temperature of the compressed air needed in order to achieve the desired water discharge temperature from the heat recovery system.



### Save energy with the SIGMA CONTROL 2

If all of the heat energy is drawn-off by the heat recovery system, then the SIGMA CONTROL 2 recognizes that cooling is no longer required on the package cooler and, as a result, the fan on the fluid cooler is shut off. This achieves further energy savings.



### Winter ON - Summer OFF

If no heat recovery is required, such as in the summer months for example, this can be simply deactivated using the SIGMA CONTROL 2 under ETM control, the package immediately starts to operate once again at maximum energy efficiency with lowest possible airtight temperature.



# Equipment

## Complete unit

Ready for operation, fully automatic, silenced, vibration damped, all parts powder coated. Can be used in ambient temperatures up to +45 °C. Service-friendly design: bearings for drive and fan motors can be lubricated externally.

## Air end

Genuine KAESER single-stage rotary screw air end with energy-saving SIGMA PROFILE rotors and cooling-fluid injection for optimised rotor cooling, 1:1 direct drive.

## Fluid and air flow

Dry air filter with pre-separation, inlet silencer, pneumatic inlet and venting valve, cooling fluid reservoir with three-stage separation system; pressure relief valve, minimum pressure check valve, Electronic Thermal Management (ETM) and eco fluid filter in cooling circuit, fluid and compressed air aftercooler (air-cooled as standard), two fan motors (one with variable speed control); KAESER centrifugal separator with electronically controlled condensate drain (high efficiency and zero pressure loss); stainless steel pipework and centrifugal separator.

## Water-cooled version

Fluid and compressed air aftercooler implemented as water-cooled plate or optionally available tube-type heat exchanger. Water circulation loop made from stainless steel.

## Optimised separator system

The combination of flow-optimised pre-separation and special separator cartridges results in minimal remaining fluid content of < 2 mg/m<sup>3</sup> in the compressed air. This separator system requires less maintenance.

## Heat recovery (option)

Optionally available with integrated fluid-water plate-type heat exchanger and equipped with additional thermostatic valve for fluid, exterior connections, additional ETM valve.

## Electrical components

Premium efficiency IE4 drive motors with three Pt100 coil temperature sensors for motor monitoring, IP 54 control cabinet, automatic start-delta protection combination, overload relay and control transformer. Frequency converter for drive motor with SFC version.

## SIGMA CONTROL 2

“Traffic light” LED indicators show operational status at a glance, plain text display, 30 selectable languages, soft-touch keys with icons, fully automated monitoring and control. Selection of Dual, Quadro, Vario, Dynamic, and continuous control as standard. Interfaces: Ethernet; additional optional communication modules for: Profibus DP, Modbus, Profinet and DeviceNet, SD-card slot for data-logging and updates; RFID reader, web server.

## Efficient dynamic control

The dynamic control feature calculates run-on times based on the measured motor winding temperature. This reduces idling times and energy consumption. Additional control options are stored in the SIGMA CONTROL 2 and can be called up as required.

## SIGMA AIR MANAGER 4.0

The further-refined adaptive 3-D<sup>dynamic</sup> Control predictively calculates and compares various operating scenarios and selects the most efficient to suit the compressed air application's specific needs.

The SIGMA AIR MANAGER 4.0 therefore automatically optimally adjusts flow rates and compressor energy consumption in response to current compressed air demand. This powerful feature is made possible by the integrated industrial PC with multi-core processor in combination with the adaptive 3-D<sup>dynamic</sup> Control. Furthermore, the SIGMA NETWORK bus converter (SBC) provides a host of possibilities to enable the system to be individually tailored to meet exact user requirements. The SBC can be equipped with digital and analogue input and output modules, as well as with SIGMA NETWORK ports, to enable seamless message information.

Amongst other key features, the SIGMA AIR MANAGER 4.0 provides long-term data storage capability for reporting, controlling and audits, as well as for energy management tasks as per ISO 50001.

*(See image to the right, except from the SIGMA AIR MANAGER 4.0 brochure)*



Digital output device e.g. laptop



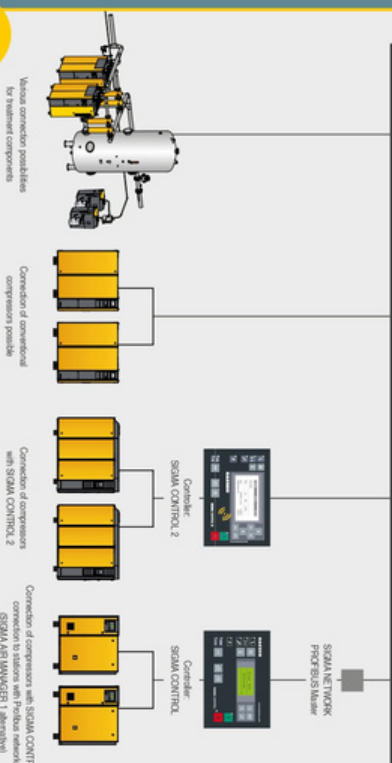
Control panel

KAESER CONNECT

Communications module e.g. Modbus TCP



SIGMA AIR MANAGER 4.0



**Secure data – secure business!**

# Technical specifications

Standard version

Model	Working pressure bar	Flow rate <sup>1)</sup> overall machine at working pressure m <sup>3</sup> /min	Max. working pressure bar	Normal motor power kW	Dimensions W x D x H mm	Compressed air connection	Sound pressure level <sup>2)</sup> dB(A)	Mass kg
DSD 148	7.5	14.00	9	75	2800 x 1730 x 2150	DN 65	69	2950
	7.5	16.92	8.5	90	2800 x 1730 x 2150	DN 65	70	3000
DSD 178	10	13.60	12					
	7.5	21.00	8.5	110	2800 x 1730 x 2150	DN 65	72	3000
DSD 208	13	13.06	15					
	7.5	25.15	8.5	132	2800 x 1730 x 2150	DN 65	74	3430
DSD 240	10	20.40	12					
	13	16.15	15					



Model	Working pressure bar	Flow rate <sup>1)</sup> overall machine at working pressure m <sup>3</sup> /min	Max. working pressure bar	Normal motor power kW	Dimensions W x D x H mm	Compressed air connection	Sound pressure level <sup>2)</sup> dB(A)	Mass kg
DSD 148 SFC	7.5	3.67 - 15.73	8.5	75	2800 x 1730 x 2150	DN 65	70	3190
	7.5	3.67 - 18.43	10	90	2800 x 1730 x 2150	DN 65	71	3300
DSD 178 SFC	10	3.50 - 15.60	10					
	7.5	4.45 - 21.22	10	110	2800 x 1730 x 2150	DN 65	73	3370
DSD 208 SFC	13	4.67 - 15.16	15					
	7.5	5.57 - 23.47	8.5	132	2800 x 1730 x 2150	DN 65	75	3670
DSD 240 SFC	10	5.33 - 20.08	12					
	13	4.98 - 16.57	15					



T - Version with integrated refrigeration dryer (R134a refrigerant)

Model	Working pressure bar	Flow rate <sup>1)</sup> overall machine at working pressure m <sup>3</sup> /min	Max. working pressure bar	Normal motor power kW	Dimensions W x D x H mm	Compressed air connection	Sound pressure level <sup>2)</sup> dB(A)	Mass kg
DSD 148 T	7.5	14.00	9	75	2750 x 1730 x 2150	DN 65	69	3220
	7.5	16.92	8.5	90	2750 x 1730 x 2150	DN 65	70	3380
DSD 178 T	10	13.60	12					
	7.5	21.00	8.5	110	2750 x 1730 x 2150	DN 65	72	3630
DSD 208 T	13	13.06	15					
	7.5	25.15	8.5	132	2750 x 1730 x 2150	DN 65	74	3700
DSD 240 T	10	20.40	12					
	13	16.15	15					



T SFC - Version with variable speed drive and integrated refrigeration dryer

Model	Working pressure bar	Flow rate <sup>1)</sup> overall machine at working pressure m <sup>3</sup> /min	Max. working pressure bar	Normal motor power kW	Dimensions W x D x H mm	Compressed air connection	Sound pressure level <sup>2)</sup> dB(A)	Mass kg
DSD 148 T SFC	7.5	3.67 - 15.73	8.5	75	2900 x 1730 x 2150	DN 65	70	3470
	7.5	3.67 - 18.43	10	90	2900 x 1730 x 2150	DN 65	71	3610
DSD 178 T SFC	10	3.50 - 15.60	10					
	7.5	4.45 - 21.22	10	110	2900 x 1730 x 2150	DN 65	73	3620
DSD 208 T SFC	13	4.67 - 15.16	15					
	7.5	5.57 - 23.47	8.5	132	2900 x 1730 x 2150	DN 65	75	3950
DSD 240 T SFC	10	5.33 - 20.08	12					
	13	4.98 - 16.57	15					



<sup>1)</sup> Flow rate complete system as per ISO 1217:2009 Annex C. Absolute inlet pressure: 1 bar (a), cooling and air inlet temperature: 20 °C

<sup>2)</sup> Sound pressure level as per ISO 2151 and basic standard ISO 9614-2, tolerance: ± 3 dB (A)



# The world is our home

As one of the world's largest compressed air systems providers and compressor manufacturers, KAESER KOMPRESSOREN is represented throughout the world by a comprehensive network of branches, subsidiary companies and authorised partners.

With innovative products and services, KAESER KOMPRESSOREN's experienced consultants and engineers help customers to enhance their competitive edge by working in close partnership to develop progressive system concepts that continuously push the boundaries of performance and compressed air efficiency. Moreover, the decades of knowledge and expertise from this industry-leading system provider are made available to each and every customer via the KAESER group's global computer network.

These advantages, coupled with KAESER's worldwide service organisation, ensure that every product operates at the peak of its performance at all times and provides maximum availability.



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